

Friday, October 07, 2016 2:33:14 PM

151704

Page 1

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Item Name: Beam Assembly, Aft

Start Date: 10/5/2016 **Start Qty:** 1.00 ***1***

Cust Item ID:

Required Date: 10/7/2016 **Req'd Qty:** 1.00 ***1***

Customer:

Reference:

DAS

21

Approvals: Process Plan: ²¹3-89 Date: OCT 12 2016 Tooling: Date:

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D4271	D
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100 0.00

100

Small Fab

Memo

Small Fab

1- Pick and Assemble as per dwg

110	QC5- Inspect part completeness to step on W/O	0.00
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110

QC

Memo

Quality Control

120 Identify as per dwg & Stock Location: St 453 0.00

120

Packaging

Memo

Packaging

DEC 02 2016

DAS
6
9-89

Work Order ID 151704

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151704

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Item ID: D4271-013 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Beam Assembly, Aft
Start Date: 10/5/2016 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 10/7/2016 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.02

Quality Control

DAS
21
9-89

DEC 05 2016

MFS
16-12-02

Picklist Print

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Work Order ID: 151704

151704

Parent Item: D4271-013

D4271-013

Parent Item Name: Beam Assembly, Aft

Start Date: 10/5/2016

Required Date: 10/7/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev:A 10.11.18 new issue DD verf:EC
11.01.26 RevB dwg EC verified by:DD
per rev PD1 EC verified by:JLM

IPP RevB
IPP RevC 11.07.20

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4271-027		Manufactured	No			100	Each	4.0000	1	1			
D4271-027									**		FF	DEC 0 1 2016	

End Fitting Assembly Aft Beam

Location	Loc Qty	Loc Code
st376	4	
145809	2	
145810	1	
146864	1	

D4276-1

Manufactured No

100 Each 10.0000 1

1

DEC 0 1 2016

D4276-1

Aft Beam

FF

Location	Loc Qty	Loc Code
ST463	10	
144750	10	

AN3C12A

Purchased No

100 Each 166.0000 6

6

DEC 0 1 2016

AN3C12A

Bolt

FF

Location	Loc Qty	Loc Code
GA	43	
M128727	9	
M133990	34	
OVER002	75	
135470	75	
ST349	48	
M134955	48	

Picklist Print

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Work Order ID: 151704

151704

Parent Item: D4271-013

D4271-013

Parent Item Name: Beam Assembly, Aft

Start Date: 10/5/2016

Required Date: 10/7/2016

Start Qty: 1.00

Required Qty: 1.00

MS21043-3

Purchased

No

100

Each

1,205.000

6

6

MS21043-3

FF

DEC 01 2016

Nut

Location

Loc Qty

Loc Code

FG

80

103691

80

FP001

11

m130673

11

GA

167

m133990

167

OVER007

400

m135704

400

ST302

478

m135442

78

m135544

400

ST304

69

m131340

69

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Shop Packet Print

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Picklist Print

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Work Order ID: 151704

151704

Parent Item: D4271-013

D4271-013

Parent Item Name: Beam Assembly, Aft

Start Date: 10/5/2016

Required Date: 10/7/2016

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0332R

Purchased

No

100

Each

4,251.000

12

12

NAS1149C0332R

FP

DEC 0 1 2016

WASHER

Location

Loc Qty

Loc Code

FP001

580

m135274

580

GA

86

m133284

86

ST260a

2000

m135466

1000

m135672

1000

ST266

1585

m129682

74

m134736

85

m135408

926

m135766

500